LD-AT3 JetConvection Combined Flat Glass Tempering Furnace

Application Fields:
Architecture & Furniture, Automobile Industries, Household Appliances and Solar Power Industries, etc.

Heating Mode:
JetConvection heating on the top.

Glass Can Be Tempered:
On-line and Off-line Low-E (E=0.02) Glass, Ultra Clear Glass, Screen Printed Glass, Pattern Glass, Tinted Glass, Clear Glass, etc.

Product Introduction
Some markets, like the architectural or household markets, have increased the demand of high-quality tempered glass. LandGlass introduced in 2008 the combined tempering technology with two independently controlled heating furnaces to meet this increasing demand for high quality glass.
AirStream™ Radiation Heating plays a supportive role during the process. Compressed air is injected into the heating furnace to aid the heating process of the top surface of the glass, which ensures heating uniformity for on-line Low-E glass, and other glass types.

JetConvection™ Convection heating plays an important role during glass heating. Air is heated in the JetConvection chamber inside the heating furnace and is blown onto the glass surfaces. Air is then recirculated and recirculated by the convection blowers into the JetConvection chamber. LandGlass JetConvection technology enhances the quality of the final product and increases productivity by ensuring an even heating, while minimizing production costs.

LD-AT Series Combined Flat Tempering Furnace is equipped with 2 heating sections, which can be installed with either AirStream or JetConvection heating technologies. The furnace can also be equipped with one or more chillers according to the quality and productivity requirements of the final product. The combination of 2 heating sections allows for an easy adaptation to each customer’s needs, having the possibility to select different working modes that optimize final quality, productivity or maximum temperable size.

LD-AT3 JetConvection™ Combined Flat Glass Tempering Furnace has two heating sections and both heating sections adopt JetConvectionTM heating technology on the top. This tempering furnace ensures excellent quality and higher performance. Glass that can be tempered includes: on-line and off-line Low-E (E=0.02) glass, extra ultra clear glass, screen printed glass, pattern glass, tinted glass, clear glass, etc..

Technical Features

1. LD-AT3 JetConvection Combined Flat Glass Tempering Furnace has two heating sections with JetConvection™ heating technology applied on the top; it can temper glass with the best quality.

2. Different working modes can be set in order to focus on quality, productivity or loading size.

   If the first heating section works as preheating furnace, it will reduce quality defects such as optical distortion, spherical bending, hot spots, white haze, etc.

   If both heating sections work as independent heating furnaces, it will largely increase throughput.

   If two heating sections work as one big heating section, it will be able to process extra large glasses.
3. Glass tempered by this tempering furnace is suitable for the architectural, furniture, household appliances, automotive and solar industry markets. The glass that can be tempered includes: on-line and off-line Low-E (E=0.02) glass, extra ultra clear glass, screen printed glass, pattern glass, tinted glass, clear glass, etc.

Technical Parameters

<table>
<thead>
<tr>
<th>Types</th>
<th>Max. dimension</th>
<th>Min. dimension</th>
<th>Glass thickness</th>
<th>Productivity(loads/h)</th>
<th>Installed capacity(KVA)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Clear glass</td>
<td>Low-E</td>
</tr>
<tr>
<td>A2436T3</td>
<td>2440X3600</td>
<td>200X400</td>
<td>4-19</td>
<td>20-24</td>
<td>18-22</td>
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<tr>
<td>A2442T3</td>
<td>2440X4200</td>
<td>200X400</td>
<td>4-19</td>
<td>20-24</td>
<td>18-22</td>
</tr>
<tr>
<td>A2450T3</td>
<td>2440X5000</td>
<td>200X400</td>
<td>4-19</td>
<td>20-24</td>
<td>18-22</td>
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<tr>
<td>A2460T3</td>
<td>2440X6000</td>
<td>200X400</td>
<td>4-19</td>
<td>20-24</td>
<td>18-22</td>
</tr>
<tr>
<td>A2480T3</td>
<td>2440X8000</td>
<td>200X400</td>
<td>4-19</td>
<td>20-24</td>
<td>18-22</td>
</tr>
<tr>
<td>A3050T3</td>
<td>3000X5000</td>
<td>300X500</td>
<td>5-19</td>
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<td>A3080T3</td>
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<td>300X500</td>
<td>5-19</td>
<td>20-24</td>
<td>18-22</td>
</tr>
</tbody>
</table>

Productivity is calculated on 5mm clear glass and 6 mm Low-E glass (E=0.08) with 65% loadage. Actual productivity is subject to glass types, sizes and loadage. Not all types are listed here due to limited space.

Customer Case

<table>
<thead>
<tr>
<th>Company</th>
<th>Oldcastle</th>
</tr>
</thead>
<tbody>
<tr>
<td>Location</td>
<td>USA, North America</td>
</tr>
</tbody>
</table>

Company Profile

Oldcastle is the largest manufacturer of building products and materials in North America. Its tempered glass products are widely used in architectural industry, which allows it to occupy a large market share in North America. And its glass tempering furnace is produced by LandGlass.

Furnace Type

LD-AT JetConvection Combined Flat Glass Tempering Furnace

Main Products

Laminated glass, insulating glass, fireproof glass, Low-E glass, etc.
Site: http://www.landglass.net/Products/Flat-Glass-Tempering-Furnace/LD-AT3.html

YouTube: https://www.youtube.com/watch?v=l54GICEwLI